

# Welded Steel Pipes For General Purposes

**APMS 002**

CLASS	Nominal Size	Outside Diameter		Wall Thickness	Calculated Weight Plain Ends
		Maximum	Minimum		
	mm	mm	mm	mm	kg/m
LIGHT (A)	90	102.0	101.1	3.2	7.761
EXTRA LIGHT (AA)	15	21.4	21.0	1.6	0.773
	20	26.9	26.4	1.6	0.99
	25	33.8	33.2	1.9	1.48
	32	42.5	41.9	1.9	1.89
	40	48.4	47.8	1.9	2.16
	50	60.2	59.6	1.9	2.72
	65	76.0	75.2	1.9	3.45
	80	88.7	87.9	2.1	4.46
	90	102.0	101.1	2.1	5.15
	100	113.9	113.0	2.3	6.31
	125	140.6	138.7	4.0	13.4
150	166.1	164.1	4.0	15.9	
(AAA)	25	33.8	33.2	1.5	1.184
	32	42.5	41.9	1.5	1.505
	40	48.4	47.8	1.5	1.724
	50	60.2	59.6	1.5	2.160
	65	76.0	75.2	1.5	2.741
	125	140.6	138.7	3.0	10.11
	150	166.1	164.1	2.8	11.206

Thickness Tolerance:  $\pm 10\%$